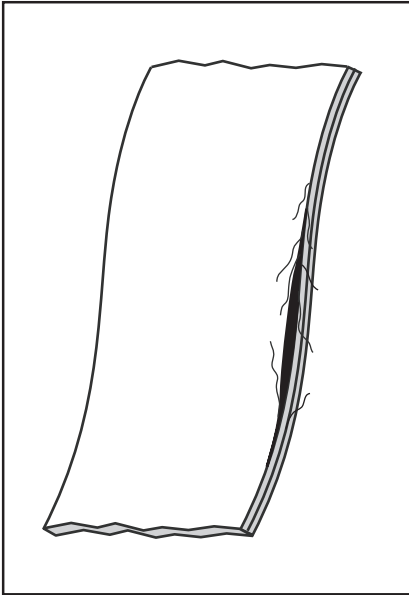
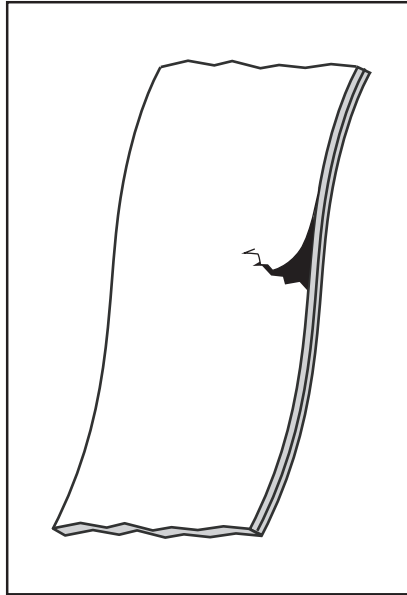


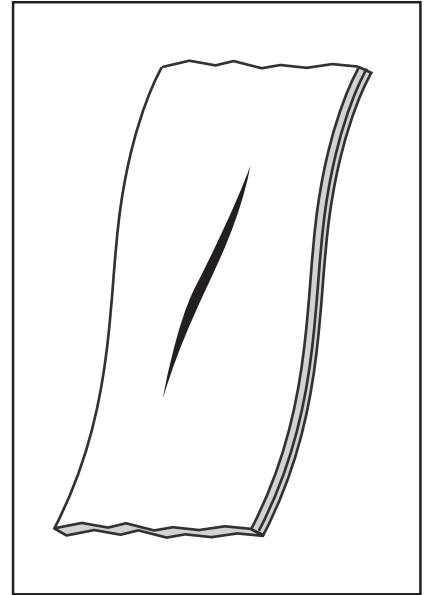
## ELEVATOR BELT INSPECTION GUIDELINES



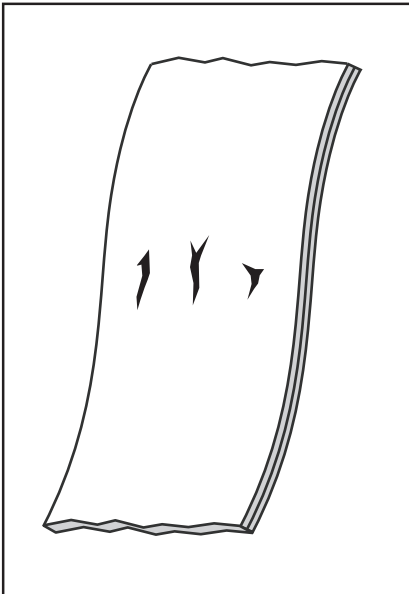
**FRAYS** - Indicate belt is off track and running to one side



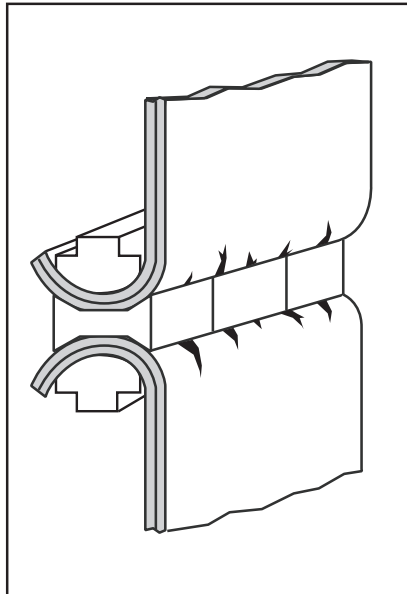
**TEARS** - Indicate belt is off track and running to one side



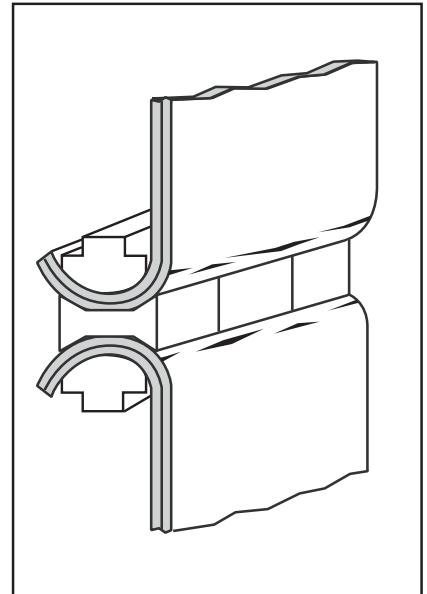
**SPLITS / CUTS** - Belt is split or cut



**CRACKS** - Indicate belt is nearing point of failure



**CRACKS (Behind Splices)**- Indicate belt is nearing point of failure

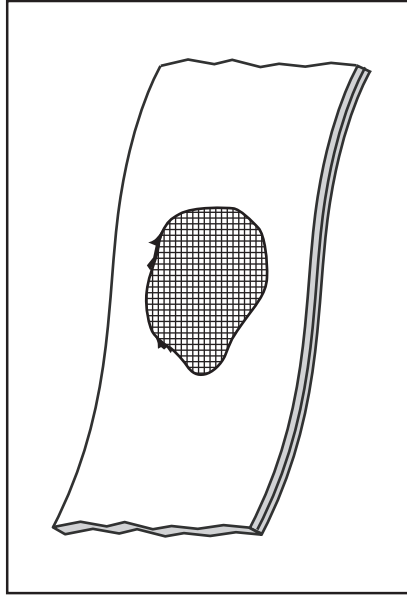


**CRACKS (Behind Splices)**- Indicate wear from knee pulley

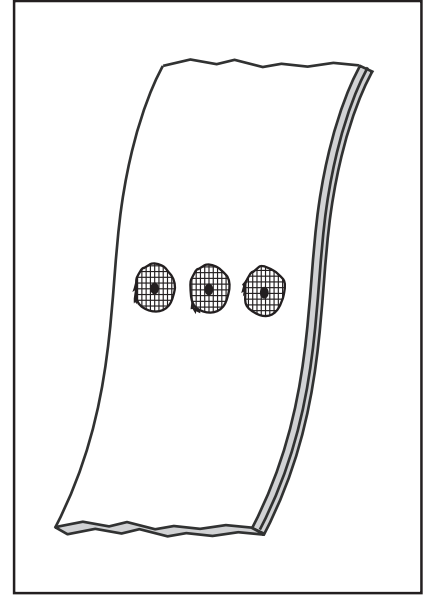
## ELEVATOR BELT INSPECTION GUIDELINES



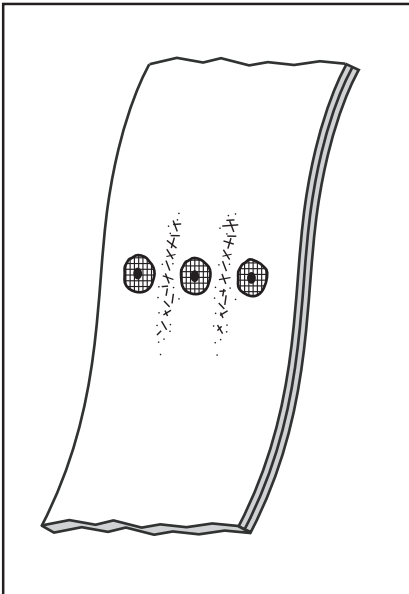
**EDGE DELAMINATION -**  
Delamination of belt or  
exposed fabric



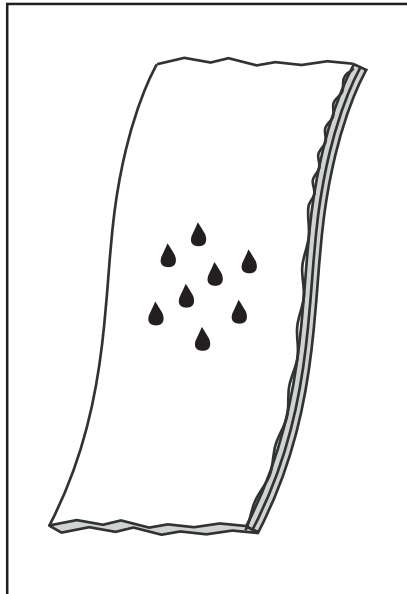
**BUBBLE / DELAMINATION -**  
Delamination of belt or  
exposed fabric



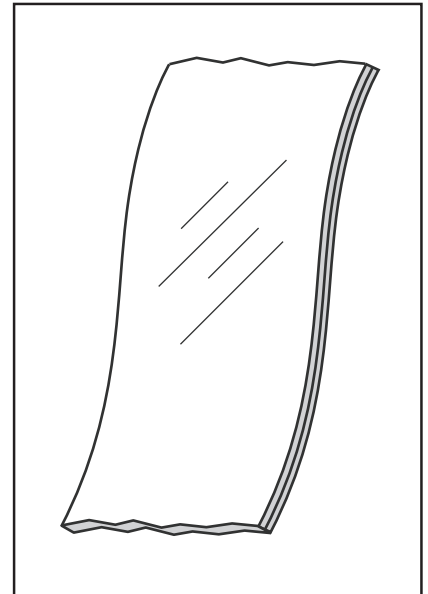
**BOLT TENSION DAMAGE -**  
Bolt heads pulled too tight  
into belt may damage carcass



**BOLT TENSION DAMAGE -**  
Bolt heads pulled too tight  
into belt can create wear  
surfaces between bolts



**OIL SOAKED / SWELLING -**  
Excessive oil contamination  
can severely damage belt,  
causing it to slip / not grip  
properly



**GLAZING / SLICK SURFACE -**  
If backside of belt is glazed  
or slick it may slip on head  
pulley and overheat