

ESCO® WDH Drag Chain Maintenance Procedures

ESCO WDH drag chain are installed using the rivet assembly procedure. The steps for the procedure are detailed below.

Rivet Assembly Procedure

Step 1

Heat pin end to forging temperature using Rosebud torch tip. Use "Masking Plate" or similar method to minimize heating of sidebar.

Step 2

Peen the pin head over using an appropriate sized riveting hammer to the size noted in the illustration. Peen the head of the chain pin until it is approximately 1.25 in wide and .25 in high above the side bar.

▲NOTICE - DAMAGE ALERT: ESCO recommends using the rivet assembly procedure for ESCO WDH drag chain systems used in long wood applications. If the rivet assembly procedure is not used, chain link failure may result.

▲WARNING: Strike only the heated pin head. Striking the side plates may result in flying shards.

